

# **SOUTH PRODUCTION NOTES**

**Aug 8, 2015**  
**weekend Shift notes**

**BASF EMPLOYEES**

**255 Last Recordable**  
**189 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

Started up the MED line on Friday afternoon, seems to be working fine. Will continue as manpower permits. Calciner needs to be running if/when the MED line is running.

## **#1 RC / AI 3952:**

Trimer hatch replace on Friday afternoon. Will be starting Trimer back up on midnights. Start the Calciner when ready.

Grodecki says that the first few bags will need to get rescreened, please have him specify which ones and when to feed them in the morning meeting.

Trimer: Stage 3 was inspected and no issues found.

## **#2 MED line / Cu 0860:**

2 more batches to be made on midnights then hold. See instructions in powder room for which lots are available per Justin. Make five batches total.

## **#2 RC/ Cu 0860:**

Feed material to calciner when Justin says it is ok, probably Sunday afternoon.

## **#3 MED line / D-1702:**

Was down on day shift due to being 20 bags ahead of the calciner. Can start up as manpower/needs allow.

## **#3 RC / D-1702:**

Feeding continue.

## **#4 RC / D-1145 SNAP**

Continue to feed. Area has been cleared out for Schirmer to start soda blasting on first shift Friday. Keep area clear Schirmer will be working on this Saturday morning as well.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

### **#5 RC / Cu 3818:**

Continue to feed. More raw material at the docks.

Area has been cleaned out for Schirmer to soda blast on first shift Thursday.

### **#6 RC & Dryer / D 1756**

Continue. Schirmer will be in Saturday morning to lift up material.

### **West Pfaudler / D 1145**

We are trying to start running batches late on Saturday or early Sunday.

Pfaudler has been cooked for a few hours per Gredico. We need to verify correct nozzles are installed.

Switch out the Screen- new ties are on Hebbs desk

Rinse out the vacuum system via water in the vacuum arm while vacuum is on.

And put on the lid.

Need to sample tote of KLP solution on the 3<sup>rd</sup> floor.

### **East Pfaudler/ D 1756:**

Continued.

See change order sheet for new water pickup for lot 54.

Schirmer to lift buggies in the morning. **NOTE:**

### **6 Tank:**

Tank empty

### **7 Tank:**

Tank empty

### **National Dryer / D-1145**

Soda blasting currently going on for clean out

Currently working on the dust collector blower and bearings.

### **PK Blender: 3915 Pill Mix**

Need to keep the DC in range while running. If it starts blowing down a lot and the DP does not drop it could discharge material out of the side of Bldg 9.

Please pay close attention to the DC when running and contact GL or CRT if there are any issues.

Catapal is located in loading dock 2. Need to keep bldg 9 clean as we are running 2 processes, and the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

**Abbe Blender:**

Tagged out of service until gate is repaired.

**Tower 3 /QVAM:**

Running... down on midnights.

**Tower 6 / Cu 0860:**

Tower is MT and washed out. Sampling of Cu 0860 is continuing. Waiting on lab results and instructions from Bill Grodecki.

**North Screener /:**

Down

**South Screener / DPT 0101:**

Continue screening. Should be ~2 totes left.

**#2662 (west) Pill Machine / AI-3915:**

Machine has been returned to the dept. continue to put together and clean

**#2664 (east) Pill Machine / AI-3915:**

DC/chutes have been reattached. Pill machine is running.

**TK #2 / V 2010:**

Done feeding, we need to find out if engineering would like us to leave it running?

**TK #4 / Cu 0540:**

Switching over Cu 0540. MOD is in GL office. Please read before starting. There will be a sagger change out. Get kiln lit after consulting MOD.

**Harrop Kiln / AI 3920:**

Out of material.

**Building 27 Belt Filter / 5020:**

Continue on shifts that we have qualified operators. Bracket repair on piping off new pump is complete.

**PRODUCTION PRIORITIES:**

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tabletting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**